

## **Technical data sheet**

# 341C-024-03-S2 Spring return actuator

## Description

Spring return actuator for adjusting dampers in HVAC installations

Running time motor
Running time spring
Torque motor
Torque spring
Nominal voltage
100 s / 90°
20 s / 90°
Nm
VAC/DC

• Control continuous control (0)2...10 VDC

Auxiliary switch
2x interdependent adjustable

Damper size up to approx. 0,6 m²
Shaft coupling clamp

♦ 8-13 mm / Ø 8-16,5 mm



## Technical data

Electrical data	Nominal voltage	24 VAC/DC, 50/60 Hz
	Nominal voltage range	1929 VAC/DC
	Power consumption motor (motion)	4,5 W
	Power consumption standby (end position)	1,5 W
	Wire sizing	6,0 VA
	Control	continuous control (0)210 VDC / Ri > (100 k $\Omega$ ) 50 k $\Omega$ (0)420 mA / Rext. = 500 $\Omega$
	Feedback signal	(0)210 VDC, max. 5 mA
	Auxiliary switch	2 x SPDT (Ag)
	Contact load	5 (2,5) A, 250 VAC
	Switching point	0°30° / 65°95°
	Connection motor	cable 1000 mm, 4 x 0,75 mm² (halogen free)
	Connection feedback potentiometer	-
	Connection auxiliary switch	cable 1000 mm, 6 x 0,75 mm² (halogen free)



Technical data		
Electrical data	Connection GUAC	-
Functional data	Torque motor	3 Nm
	Torque spring	3 Nm
	Damper size	up to approx. 0,6 m²
	Synchronised speed	±5%
	Direction of rotation	selected by mounting
	Manual override	manual operation
	Angle of rotation	0°max. 95° can be limited with adjustable mechanical end stops
	Running time motor	100 s / 90°
	Running time spring	20 s / 90°
	Sound power level motor	< 35 dB(A)
	Sound power level spring	< 65 dB(A)
	Shaft coupling	clamp ◊ 8-13 mm / Ø 8-16,5 mm
	Position indication	mechanical with pointer
	Service life	> 60 000 cycles (0°95°0°) > 1 000 000 partial cycles (max. ±5°)
Safety	Protection class	III (safety extra-low voltage)
	Degree of protection	IP 54
	EMC	CE (2014/30/EU)
	LVD	CE (2014/35/EU)
	RoHS	CE (2011/65/EU - 2015/863/EU - 2017/2102/EU)
	Mode of operation	Typ 1 (EN 60730-1)
	Rated impulse voltage	0,8 kV (EN 60730-1)
	Control pollution degree	3 (EN 60730-1)
	Ambient temperature normal operation	-30°C+50°C
	Storage temperature	-30°C+80°C
	Ambient humidity	595% r.H., non condensing (EN 60730-1)
	Maintenance	maintenance free
Dimensions / Weight	Dimensions	145 x 75 x 70 mm
	Weight	1400 g



## **Functionality / Properties**

### Operating mode

Connect power supply to wire 1+2 and a reference signal Y to wire 3 in range of (0)2...10 VDC, actuator drives to its specified position while the pre-tensioned spring is wound up the same time. The actual damper position (0...100%) is a feedback signal U on wire 4 for example

to share with other actuators. If the power supply is interrupt, actuator drives back to position 0 by spring power. The actuator is still maintaining the minimum torque at the damper spindle.

The actuator is overload-proof, requires no limit switches and automatically stops when the end stop is reached.

### **Direct mounting**

Simple direct mounting on the damper shaft with a clamp, protection against rotating with enclosed anti-rotation lock or rather at intended attachment points.

### Manual override

The actuator can be operated only manually while the power supply is off. The supplied lever is to open and lock the damper position. The lock stays until the power supply is put on.

### Signaling

The two integrated auxiliary switches are interdependent adjustable (S1: 0°...30° ~ S2: 65°...95°). These are activated corresponding to the adjusted angle. The damper position can be checked by the mechanical pointer.

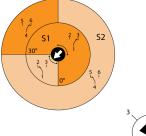
#### Mode switch

Mode switch with four positions at the housing:

1: rotary direction right 2-10 VDC 2: rotary direction right 0-10 VDC 3: rotary direction left 0-10 VDC 4: rotary direction left 2-10 VDC

#### Adaption drive

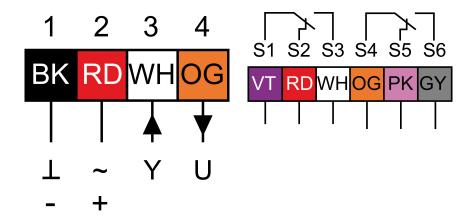
- Actuator power off
- Setting the mechanical end stops
- Supply conductor "Y" with 15 VDC
- Actuator power on
- Adaption enable
- Actuator drive to position 0
- Actuator drive to position 1
- Actuator power off, if desired angular range reached or rather if actuator reached endstop
- "Y" refers to the measured angular range







## **Connector / Security Note**



### Safety remarks

- Connect via safety isolation transformer!
- The device is not allowed to be used outside the specified field of application, especially in airplanes.
- It may only be installed by suitably trained personnel. Any legal regulations or regulations issued by authorities must be observed during assembly.
- The device may only be opened at the manufacturer's site.
- The device is not allowed to be disposed of as household refuse. All locally valid regulations and requirements must be observed.
- When calculating the required torque, the specifications supplied by the damper manufacturer's (crosssection, design, installation site), and the air flow conditions must be observed.



# **Technical Drawing**

